

PICK AND PLACE SYSTEM

ABSTRACT OF THE DISCLOSURE

A wall has a fixed support plate and a die face. A transfer housing and an air cylinder have a cylindrical rod horizontally secured to the support plate. The housing and air cylinder are laterally reciprocable upon the rod. Fingers have lower free ends for receiving a workpiece. The fingers have an upper follower. The follower is vertically reciprocable to move the fingers between an expanded orientation and a contracted orientation.